

FIG. 1

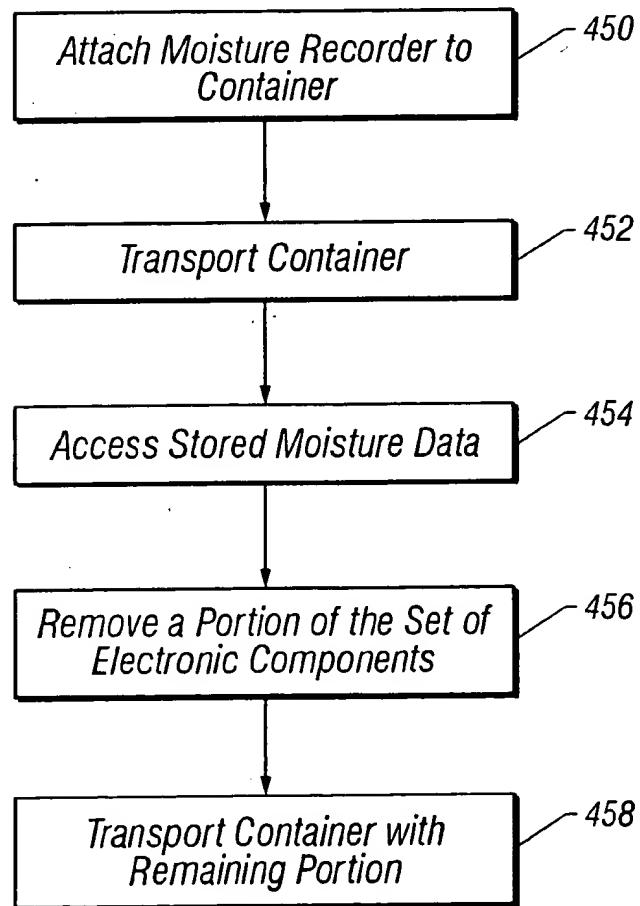


FIG. 4

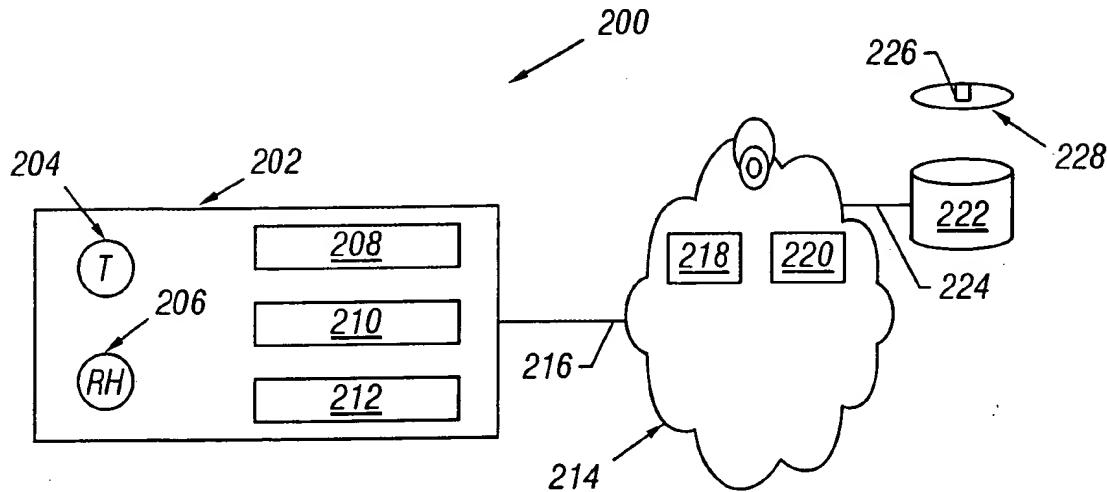


FIG. 2A

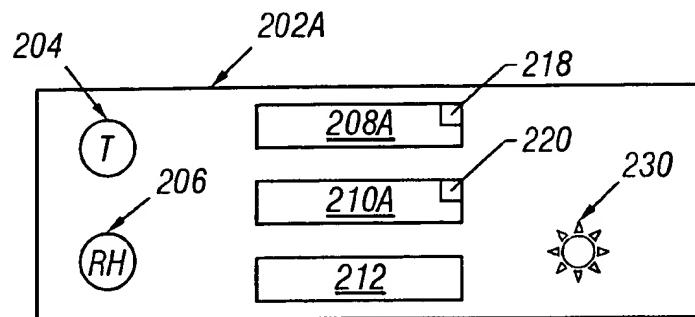


FIG. 2B

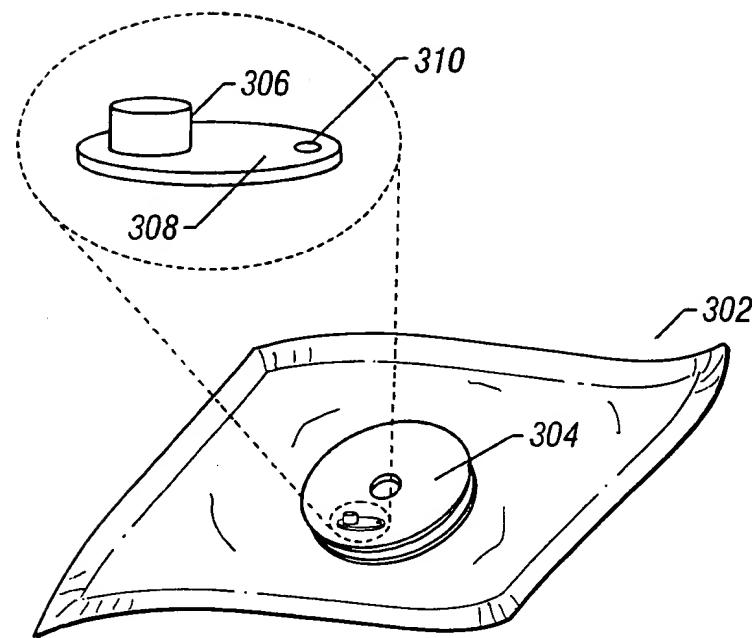


FIG. 3A

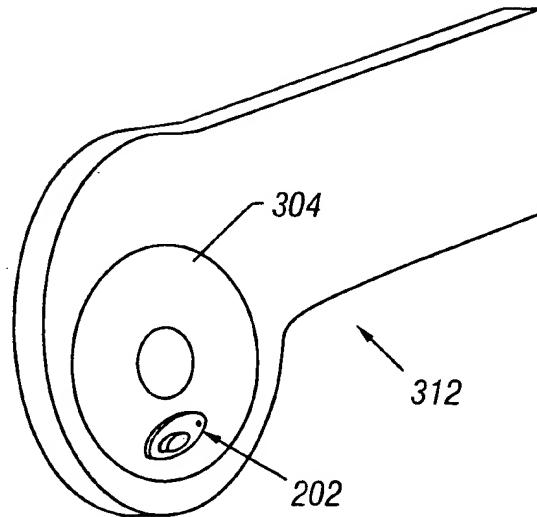


FIG. 3B

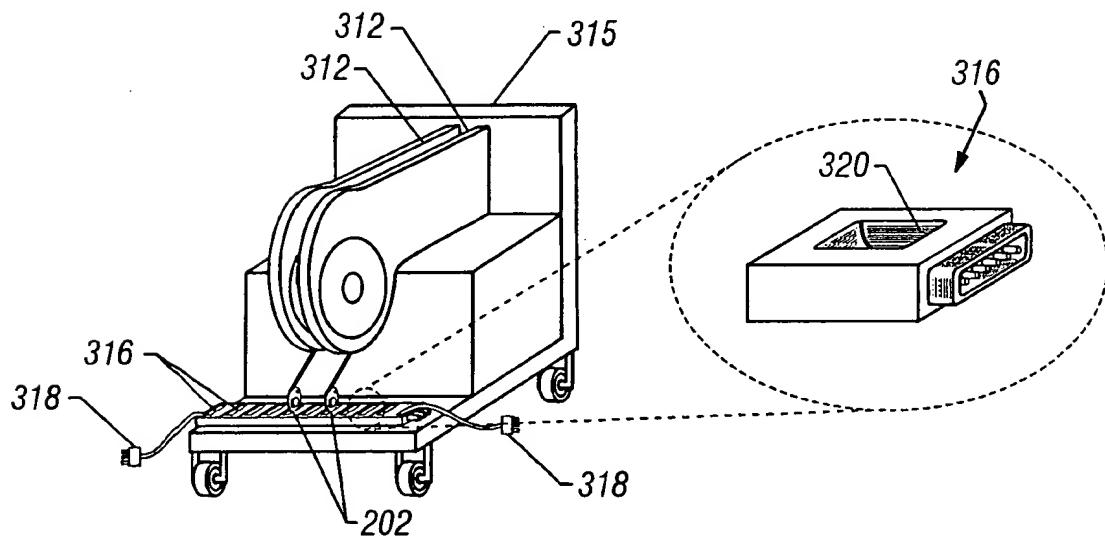
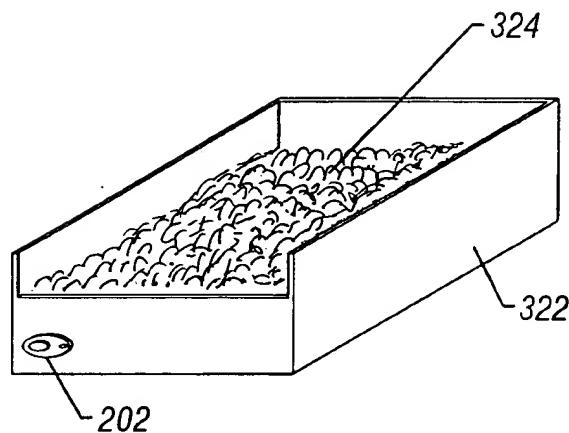
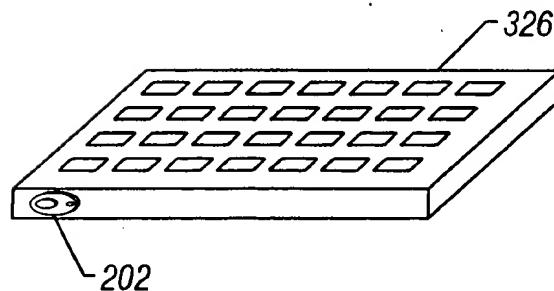


FIG. 3C

**FIG. 3D****FIG. 3E**

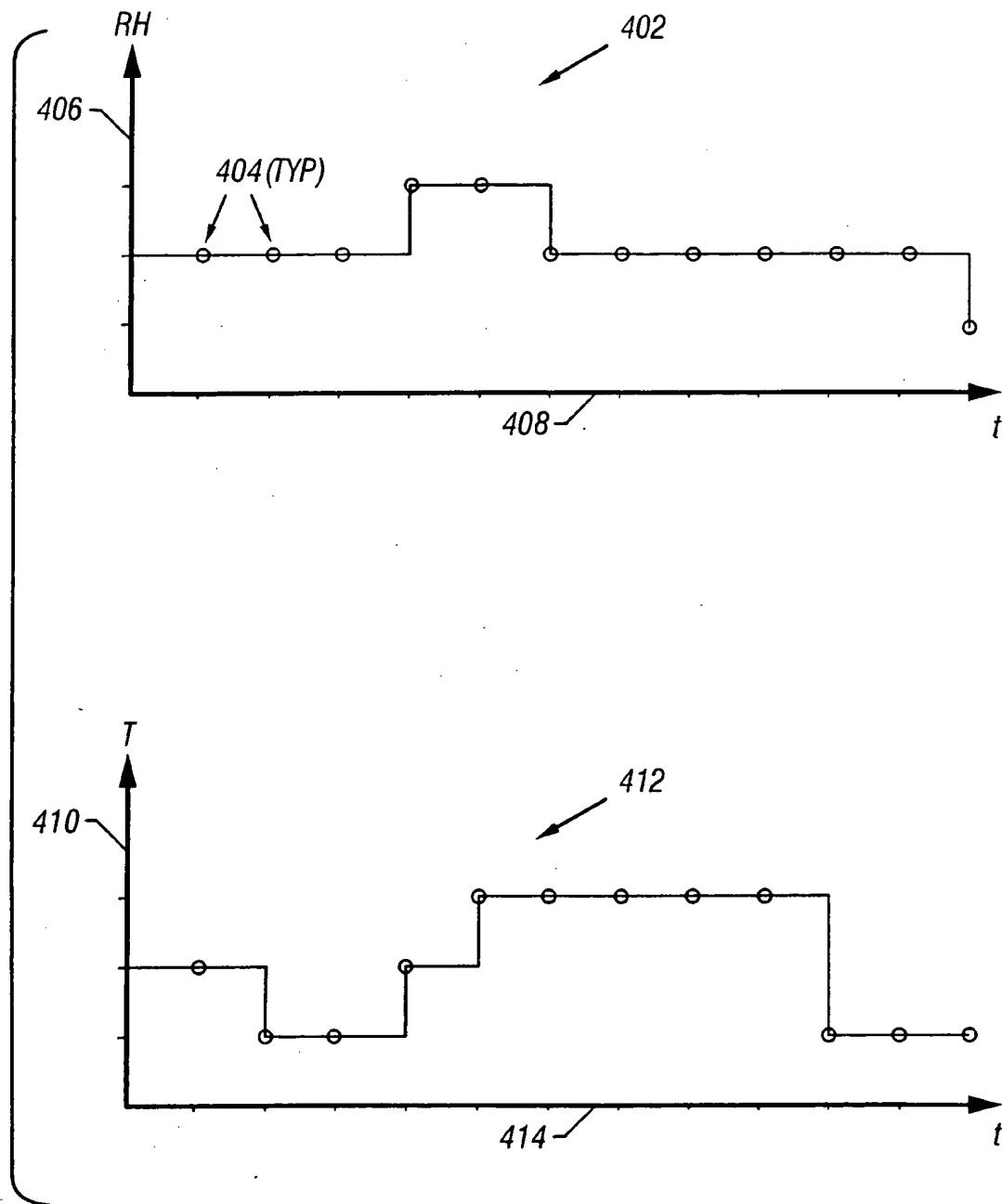


FIG. 5

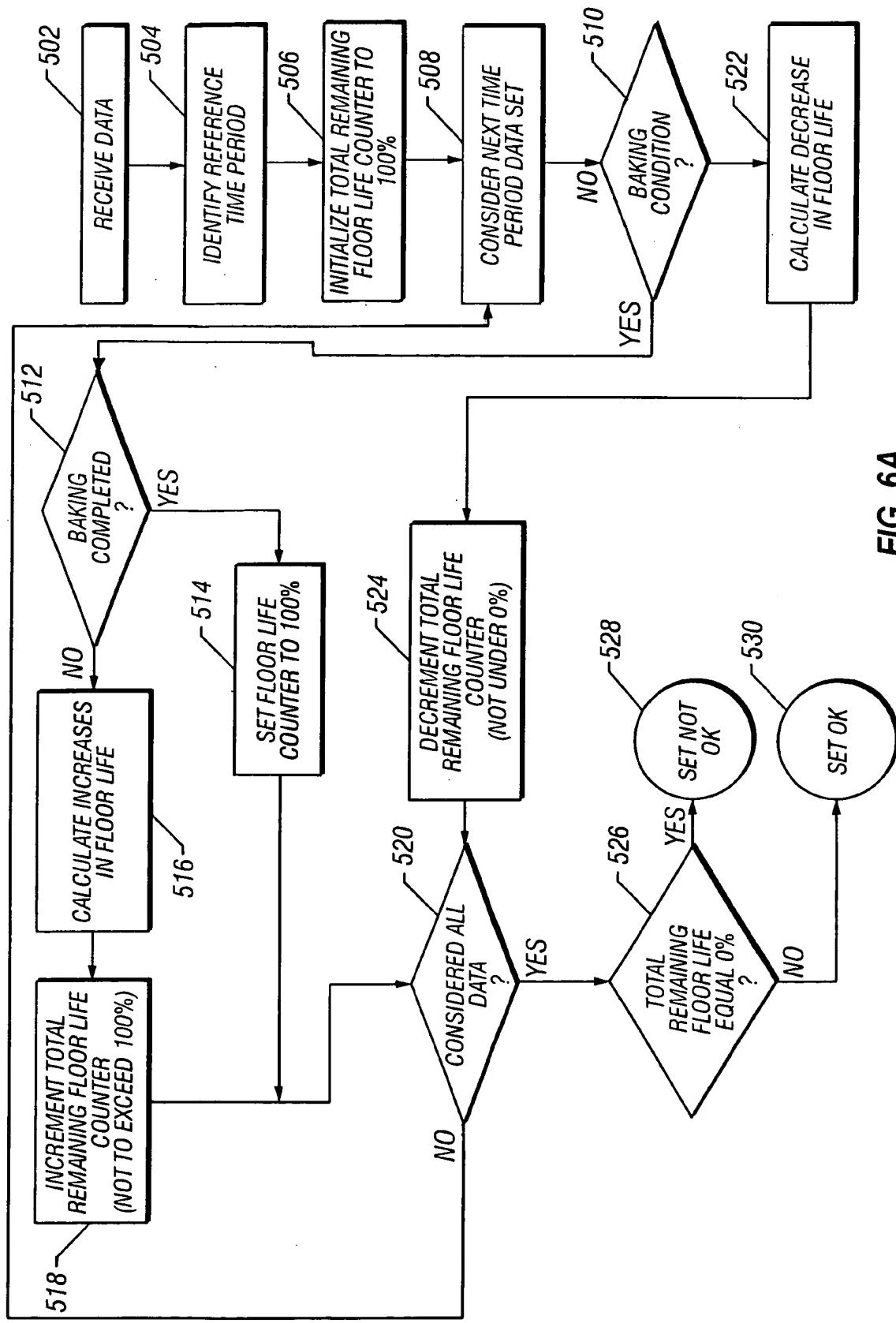


FIG. 6A

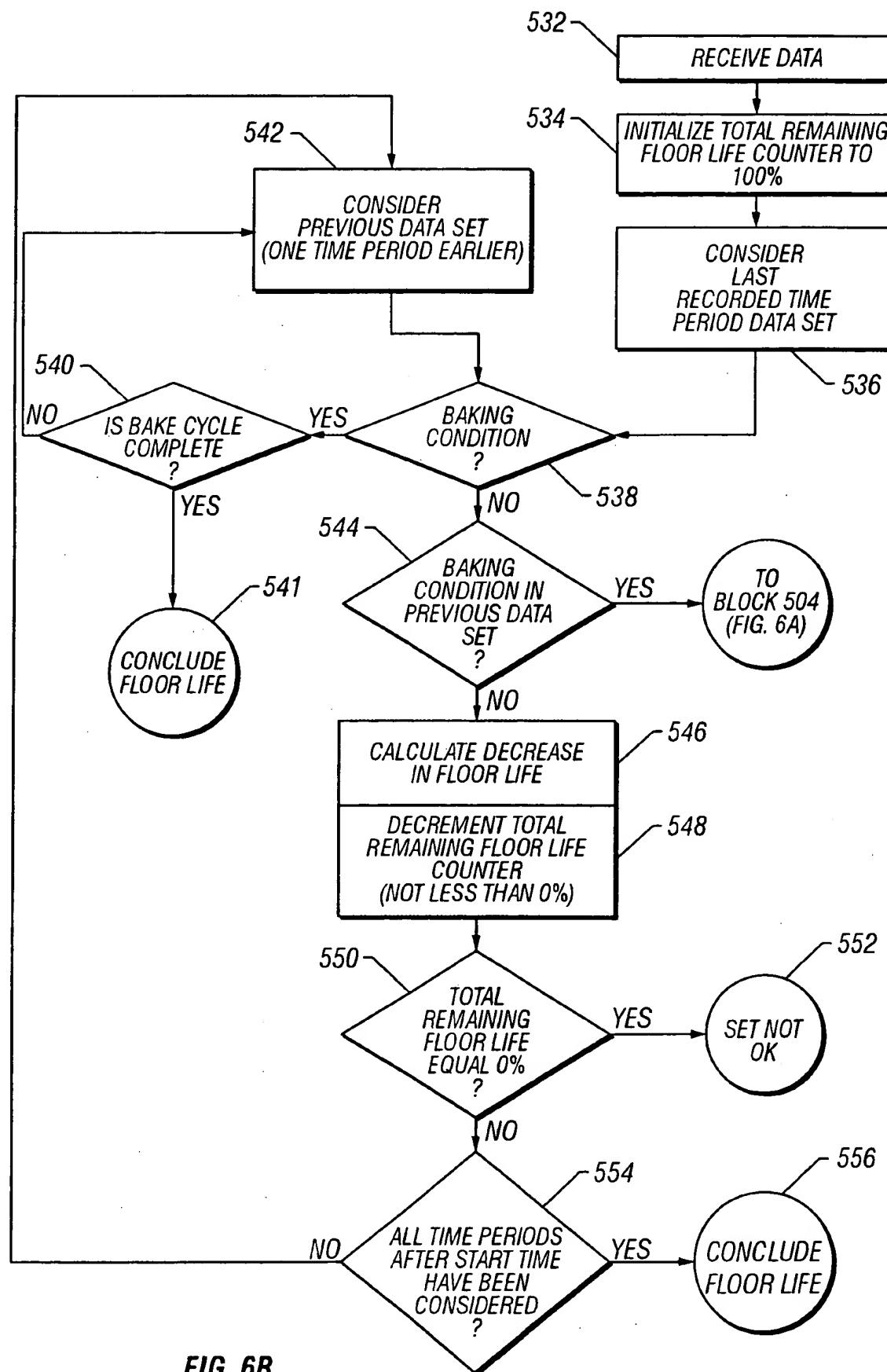


FIG. 6B



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TABLE 5 Recommended Equivalent Total Floor Life (days) @ 20°C, 25°C & 30°C
 For ICs with Novolac, Biphenyl and Multifunctional Epoxies
 (Reflow at same temperature at which the component was classified)

Body Thickness (t)	M.S.Level	Maximum Percent Relative Humidity								
		20%	30%	40%	50%	60%	70%	80%	90%	
$t > 3.1\text{mm}$ PQFPs > 84 pins. PLCCs (square) MQFPs or PBGAs	Level 2a	∞ ∞ ∞	60 78 103	41 53 69	33 42 57	28 36 47	10 14 19	7 10 13	6 8 10	30°C 25°C 20°C
	Level 3	10 13 17	9 11 14	8 10 13	7 9 12	7 9 12	5 7 10	4 6 8	4 5 7	30°C 25°C 20°C
	Level 4	4 5 7	4 5 7	4 5 7	3 5 7	3 4 6	3 3 5	2 3 4	2 3 4	30°C 25°C 20°C
	Level 5	3 5 7	3 4 6	2 4 5	2 3 5	2 3 4	2 2 3	1 2 3	1 2 3	30°C 25°C 20°C
	Level 5a	1 2 4	1 2 3	1 2 3	1 2 3	1 2 2	1 1 2	1 1 2	1 1 2	30°C 25°C 20°C
$t \leq 2.1\text{mm}$ $t < 3.1\text{mm}$ PLCCs(rectangular) 18-32 pins SOICs(wide body) SOICs > 20 pins PQFPs ≤ 80 pins	Level 2a	∞ ∞ ∞	∞ 148 ∞	86 51 69	39 37 49	28 6 8	4 6 8	3 4 5	2 3 4	30°C 25°C 20°C
	Level 3	19 25 32	12 15 19	9 12 15	8 10 13	7 9 12	3 5 7	2 3 5	2 3 4	30°C 25°C 20°C
	Level 4	5 7 9	4 5 7	4 5 6	3 4 6	3 4 5	2 3 4	2 3 3	1 2 3	30°C 25°C 20°C
	Level 5	3 4 5	3 3 5	2 3 4	2 3 4	2 3 4	1 2 3	1 1 3	1 1 2	30°C 25°C 20°C
	Level 5a	1 2 2	1 2 2	1 2 2	1 2 2	1 2 2	1 1 2	0.5 1 1	0.5 1 1	30°C 25°C 20°C
$t > 2.1\text{mm}$ TSOPs, SOICs < 18 pins TQFPs or or TBGAs	Level 2a	∞ ∞ ∞	∞ ∞ ∞	∞ ∞ ∞	∞ ∞ ∞	28 2 2	1 1 2	1 1 2	1 1 1	30°C 25°C 20°C
	Level 3	∞ ∞ ∞	∞ ∞ ∞	∞ ∞ ∞	11 14 20	7 10 13	1 2 2	1 1 2	1 1 1	30°C 25°C 20°C
	Level 4	∞ ∞ ∞	9 12 17	5 7 9	4 5 7	3 4 6	1 2 2	1 1 2	1 1 1	30°C 25°C 20°C
	Level 5	13 18 26	5 6 8	3 4 6	2 3 5	2 3 4	1 2 2	1 1 2	1 1 1	30°C 25°C 20°C
	Level 5a	3 5 6	2 3 4	1 2 3	1 2 2	1 2 2	1 1 2	0.5 1 1	0.5 1 1	30°C 25°C 20°C

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FIG. 7
 (Prior Art)



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Package thickness	Level	Bake@125°C	Bake@40°C \leq 5%RH
$\leq 1.4 \text{ mm}$	2a	4 hours	5 days
	3	7 hours	11 days
	4	9 hours	13 days
	5	10 hours	14 days
	5a	14 hours	19 days
$\leq 2.0 \text{ mm}$	2a	18 hours	21 days
	3	24 hours	33 days
	4	31 hours	43 days
	5	37 hours	52 days
	5a	48 hours	68 days
$\leq 4.0 \text{ mm}$	2a	48 hours	67 days
	3	48 hours	67 days
	4	48 hours	68 days
	5	48 hours	68 days
	5a	48 hours	68 days

Table 2 Reference Conditions for Drying Components that were Exposed to Conditions $\leq 60\% \text{ RH}$
(User Bake:Floor Life Begins Counting at Time=0 after bake)

FIG. 8
(Prior Art)

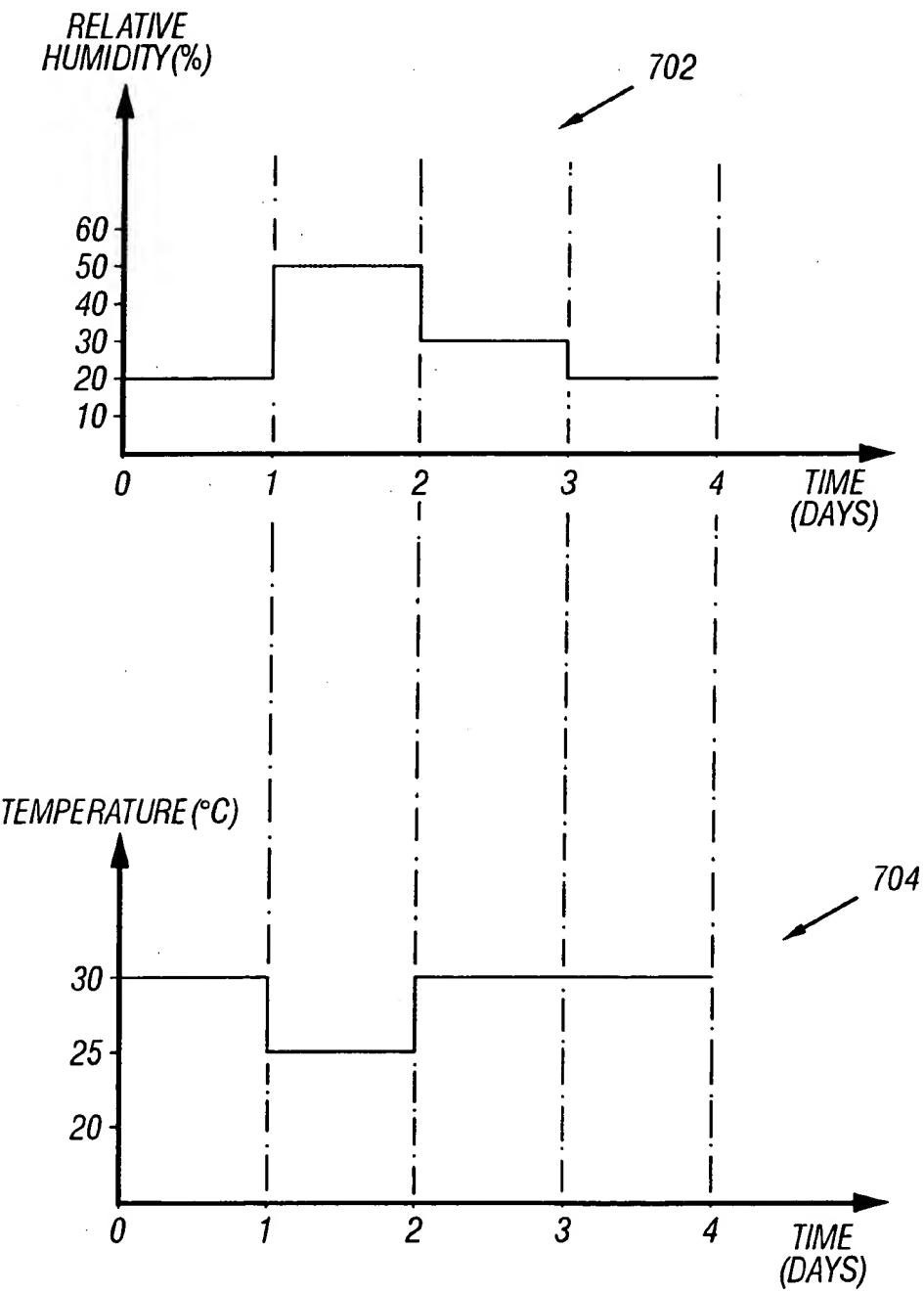


FIG. 9